

CUT-setral-CST 2	Nr. 0804
Evaporating, stamping and drawing fluid with wear-reducing synthetic additives.	Packaging: 20l can 200l drum other packaging on request

Application

Drawing, deep-drawing, stamping and folding of sheets and profiles. Suitable for steel and nonferrous metals. For production of food packagings of tin and aluminium.

Characteristics

- Reduces wear and tear
- Evaporates quickly
- Evaporates without residues
- Extended lifetime of tools
- Free from heavy metals and their compounds
- Contains no chlorine
- Harmless in application and use
- Subsequent cleaning not necessary
- Paint compatible, suitable for water-based and solvent based paints

Method of use

- Apply sparingly one-sided or double sided by spraying or rolling.
- Select product according to operation, thickness and/or evaporation rate.
- Product is ready to use, do not mix with water.
- The minimum shelf life in original sealed containers, stored in a cool and dry place (no direct sunlight) is about 1 year.

Technical data

Colour	yellow - light brown		DIN ISO 2049
Density, 20°C	≈ 0.77	g/cm ³	in house
Flash point, COC	62	°C	DIN ISO 2592
Copper corrosion	0	rating	DIN 51811

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